# INFACO® TYING AT 1000/36







OTHER LANGUAGES





# AT1000

With built in removable battery



# AT100036

Compatible with F3020 and F3015 offset batteries

# **CONTENTS**

# EN

4	Protection of the environment
4	Case contents
5	General product view
6	Specifications
7	User guide
9	Precautions for use and safety
10	Use
13	Battery charging
17	Twist level adjustment
18	LED indications
19	Servicing
22	Yearly maintenance
22	Troubleshooting
25	Transport and storage
25	Safety instructions
27	Warranty conditions
28	Annual maintenance
30	Warranty declaration outside France
33	Technical information
34	Declaration of conformity (CE)

**Precautions before use** 

# PRECAUTIONS BEFORE USE



**IMPORTANT.** Read all the safety warnings and all the instructions. Failing to heed warnings and follow instructions may lead to an electric shock, a fire and/or serious injury.

**Keep all warnings and instructions for future reference.** In the warnings, the term "tool" refers to your battery powered electric tool (with power cord).

# PROTECTION OF THE ENVIRONMENT



Observe all country-specific waste disposal rules and regulations.

> Power tools must not be disposed of with household refuse.



> The device, accessories and packaging must be taken to a recycling centre.

> Ask the approved INFACO dealer for up-to-date information on the ecocompatible elimination of waste.

# CASE CONTENTS

AT1000	AT100036		
AT1000 tying machine	AT100036 tying machine		
AT185BC battery (second battery available as an option)	/		
110/220Vac charger	/		
Mains power cord	/		
Tool carrier belt	Reel strap (compatible with F3020/F3015 belt)		
Wire reel feeder			
Pliers			
Oil can			
User manual			

# **GENERAL PRODUCT VIEW**

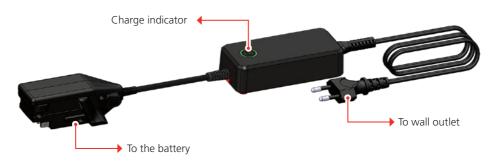
# Tying machine



# **HMI (Human Machine Interface)**



# Charger\*



\*\*For the AT100036, see the F3020 or F3015 pruning shear manual depending on model being used

# SPECIFICATIONS

	AT 1000 TYI	NG MACHINE	AT 100036 TV	ING MACHINE
Max. power		Electric	: 176W	
Power supply	10	.8V	36 V or 48 V	
Weight	≈ 845 g /	′ 21.69 oz	≈ 680 g	/ 21.69 oz
Dimensions	300 mm	x 115 mm x 65 n	nm / 11.81" x 4.5	5" x 2.5"
Max. tie	Ø 28 mm / 1 7/64 inches			
Cycle speed		<0.	5 s	
	AT 185BC	BATTERY	L100B BATTERY*	
Rated voltage	10	.8V	36V	
Technology	Li-ION - 18/650 - 3S1P mounting		g Li-ION - 18/650 - 10S1P mounting	
Capacity	3.35 Ah	/ 36 Wh	3 Ah / 108 Wh	
100% Charging time	3 hours		2 hours	
Autonomy	about 8,	,000 ties	about 30,000 ties	
Weight	230 g / 7 oz.		698 g / 7 oz.	
Dimensions	80 mm x 60 mm x 65 mm / 11.81" x 4.5" x 2.5"		150 mm x 83 mm x 58 mm / 11.81" x 4.5" x 2.5"	
	AT 180CC CHARGER		941C CHARGER*	
Input	110 V / 230 V - 50/60 Hz 110 V / 230		30 V - 50/60 Hz	
Output	12.525\	/ – 1.2A	42 V – 2A	
Power	15W		84	<b>I</b> W
Fuse	0.5A		3.1	5A
	TIE REELS**			
<b>References</b> (sold in boxes of 20 reels)	ATCB36	ATCB40	ATCB44	ATCB236
Wire diameter	0.36 mm / 0.014 inches	0.40 mm / 0.014 inches	0.44 mm / 0.0173 inches	2 x 0.36 mm / 0.014 inches
Number of ties		Over 3000 ties		Over 2600 ties
Length	400 m / 1312 feet		350 m / 1148 feet	
Tie strength	8 to 12 months			

<sup>\*</sup> For users of the F3015 battery (ref: 831B), see F3015 manual, "Specifications" section.

These specifications are given as an indication only. Under no circumstances may they be considered as contractually binding. They are subject to modification without prior notice in the interests of product development.

Patented equipment.

<sup>\*\*</sup> INFACO strongly advises against the use of non-INFACO brand reels. They can cause loss of performance (premature tie breakage) and machine malfunctions not covered by the warranty.

# USER GUIDE

### First use

The first time you use the machine, we strongly recommend you get advice from your dealer who is qualified to provide all the advice you need for correct use and good output. It is imperative to carefully read the tool and accessory user manuals before handling or powering up the tool.

## **Battery**

Carry out a full charge before first use:

- AT1000: see section "Battery charging", page 13
- AT100036: see "Recharging the battery" section in the F3020 or F3015 manuals depending on the use.



Each lithium battery must be recharged using its own INFACO lithium charger, namely:

- AT1000: AT1000 battery ref. AT185BC / AT1000 charger ref. AT180CC
- AT100036:
  - F3020 battery ref. **L100B** / F3020 charger ref. **941C**
  - F3015 battery ref. **831B /** F3015 charger ref. **841C1/841C2**

Using a different charger is prohibited as it may cause a serious electrical accident (explosion and/or fire).

# **Carrying the AT1000**

- Place the belt around the waist;
- Position the feeder by passing the hooking ring on the holding strap on the side of your choice;
- The tool carrying bag at the back is used to carry a spare reel and tools (pliers and oil can);
- The machine can be hooked onto the holding strap on the opposite side to the feeder when moving around or for any operations requiring the hands to be free.



# Carrying the AT100036

- Carrying is the same as for the F3020 or F3015 pruning shears (see corresponding instructions in the "Use Guide" section, "Carrying the machine" paragraph);
- Complete the carrying system by adding the feeder strap to the battery-carrying belt









In rainy weather, we recommend storing the spare reel in a waterproof bag to avoid any risk of damp.

# **Powering on**



Always keep your hands away from the work area when the machine is running.



- AT1000: Connect the battery to the machine
  - AT100036: Connect the cable to the battery and then to the machine

The machine is switched on in sleep mode.

- 2. Pull the trigger twice to exit sleep mode.
- 3. The product is ready for use.



There is no on/off button on the machine. The battery must be disconnected to power it off. It has an automatic sleep mode after 3 minutes of non-use (the power LED flashes green).



# PRECAUTIONS FOR USE AND SAFETY

For use throughout the working day, make sure the battery is fully charged (3 LEDs lit on the product).

Always disconnect the battery from the product for all handling other than tying, **especially lubricating**, **cleaning and maintenance**.

Do not leave the product and/or the battery on the ground, and do not leave them exposed to the elements.

Make sure the battery's protective plastic casing is not cracked and does not seem to have suffered impacts or other aggressions.

When working, it is normal for the product and battery temperature to rise (as well as when charging). The recommended use temperature is between 23°F (-5°C) and 95°F (35°C). Use outside this temperature range may reduce tool performances.

After having used the machine in the rain or in a damp environment, it is strongly recommended to store the (disconnected) machine outside its case in a heated and ventilated location

# **USE**

# Loading the reel



The use of non-INFACO brand reels can cause machine breakdowns. In such cases, users are warned that any malfunctions that may occur are NOT COVERED BY THE WARRANTY.

- 1. Open the zipper on the feeder.
- 2. Remove the staple without removing the label that holds the reel.
- 3. Take the **inner wire** and insert the reel into the feeder.
- 4. Insert the wire into the wire exit nozzle on the feeder.
- 5. Re-zip the feeder.





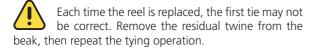


# Reel replacement

- 1. Remove label from empty reel and check that there is no residue inside the **reel**.
- Check that there is no residue inside the **machine** (see details in the "Maintenance" section page 19).
- 3. Repeat the same operations as when loading a reel.

# Loading the twine

Pass the twine through the opening until it stops, then pull the trigger to load the twine.





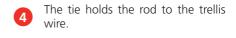
# **Creating a tie**



1 Take the end of the rod and the trellis wire firmly in your free hand and bring the AT1000 close.

Insert the rod + the trellis wire inside the beak. Pull the trigger to create the tie.

Remove the rod + the trellis wire from the beak.



# **Battery charge level**

The battery charge level is indicated by the three LEDs on the product's charge indicator.



### **Battery low state:**

When the last LED flashes green, the battery charge is less than 10%.



### **Battery flat state:**

When the battery is completely flat, the product stops. The last LED switches to fast flashing red. The battery must be recharged (see page 13).



# **Automatic standby switching**

The electronics have an automatic standby mode after 3 minutes of non-use (power LED flashing green).

# **Exiting standby mode**

To restart the machine, pull the trigger twice.

### Automatic product shut down

The product has an automatic shut down that cuts the power supply to the product if not used for 15 minutes. Pull the trigger once to switch it to standby mode.

### Stopping the product

Remove the battery to power off the product.

# **BATTERY CHARGING**

For users of the AT100036, refer to the "Recharging the battery" section in the F3020 or F3015 pruning shears manual depending on the use. The information given below (from pages 13 to 16) only applies to the AT1000 (with built-in battery).

The battery autonomy makes it possible for **8,000 ties to be made (30,000 for the AT100036).** 

If you plan more ties per day, we advise **recharging the battery for at least 1 hour** during the lunch break. For extra autonomy, consider purchasing a second battery.

Note: a few minutes before your battery is completely flat, the AT1000 may experience a slight loss of performance.

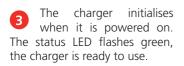
# Using the charger

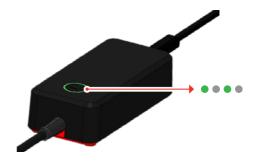
To charge the battery, plug in the charger in a well ventilated area which is free from inflammable products, sources of ignition and damp. The ideal ambient temperature should be between 50°F and 77°F.

- Connect the power cord to the charger.
- Connect the power cord to the outlet.









# **Charging the battery**



Charging batteries when the temperature in the room is below  $32^{\circ}F$  (0°C) or higher than  $104^{\circ}F$  (40°C) is strictly prohibited.

Neither the battery nor the charger must be covered, close to a heat source or to inflammable products during charging.

The time needed to fully charge the AT185B battery is about 3h.

- 1 Commissioning the charger.
- Connect the battery to the charger's output cable.
- When the battery is charging: the charger detects the battery and starts charging, The status LED lights steady yellow.
- Battery 80% charged: the status LED flashes yellow.
- Battery removed before the full charge: the status LED flashes red and yellow.
- Battery 100% charged: the status LED switches to steady green.







# **Battery storage instructions**

Store the battery and charger in a well ventilated area, free from freezing temperatures, flammable products, and ignition or heat sources, and keep out of the reach of children.

Inter-season storage: the battery must be stored after a full charge. Do not store empty batteries. Even when not in use, the battery charge level decreases. If the battery reaches a highly discharged status, it will no longer charge and will be considered out of service.

Do not store out of service batteries. Return them to an approved INFACO dealer.

Do not store batteries when they are connected to the charger or to a tool.

Do not store the charger connected to the wall outlet.



All failings regarding the storage and safety instructions will void the manufacturer's warranty.



There is a fire hazard if the product suffers damage (impacts, being dropped, exposure to high temperatures, etc.).



According to the 2002/96/EC standard, do not dispose of the battery with household waste, do not burn it or dispose of it in water. Do not open the battery.



Return the battery to an approved INFACO dealer.

Used or defective batteries must be recycled according to the 91/157/EEC directive.

# **Charger safety**

### **Battery not connected indication:**

The charger is connected to the mains power outlet: the status LED flashes green, the charger is ready for a battery.

To attempt to wake up deeply discharged batteries, the charger will apply short pulses.



### **Error indication:**



### Contact the nearest dealer in the following cases:

- LED off (•): the battery voltage is too high. Check the battery voltage;
- 2 flashes (• • •): the battery is connected to the charger with an incorrect polarity;
- 3 flashes (● ● ●): the charger output is short-circuited. Check the output cable connection;
- 4 flashes (• • • •): the battery voltage is too low to be recharged safely;
- 5 flashes (••••••): the safety timer has expired. Check the battery condition or capacity;
- 6 flashes (• • • • • •): defective battery.
- continuous alternating red and yellow flashing (● ● ●): temperature sensor fault.



The INFACO lithium charger (ref.: AT180CC) is only for use with AT1000 Lithium batteries (Ref: AT185BC). It is not suitable for other batteries.

# **TWIST LEVEL ADJUSTMENT**



Always keep your hands away from the work zone when the machine is powered on.



- The number of twists can be set from 4 to 8 depending on the selected level. Four different levels are available. The number of twists increases the strength and tightness of the loop. **The setting for a standard knot is segment 2.**
- Level 4 is specific to tying large rods, arches or even pipes. This level releases more wire length for the tie.
- To adjust the number of twists, briefly press the settings button several times to reach the required value.

Ask your dealer for advice on the best setting for your region, the type of twine you should use and the way you should tie it.

# LED INDICATIONS



### The product is operational



Steady green LED: the product is ready for use.



1 flashing green LED: the product is in standby mode. Pulling the trigger twice will exit standby mode.

### Overheating pause (temporary product shutdown)



• • • •

1 flashing orange LED: the tool has overheated, wait for the machine to cool down.

### **Battery flat (Product shutdown)**



1 flashing red LED: battery flat. It must be recharged (see page 13).

### Safety (product shutdown)



1 steady red LED: machine fault. Unplug the battery to power it off, or press the "settings" button on the twist to acknowledge the fault. If the problem persists, contact a dealer.

### Twist indicator

The twist indicator is used to determine the fault.

**1 2 3 4** 

Level 1: Twine output jam

Q 0 2 3 4

Level 2: Reel/cutting jam



Level 3: Stem jam



Level 4: Internal problems

If the problem persists, contact a dealer.

# SERVICING



Always remove the battery before working on the product

# **Product cleaning**

Locate ridges where beak meets the body and press down while pushing forward.







Raise the press roller towards the top cover.



Clean all residue from the twine passage.



- Check that there is no residue in the beak, otherwise clean it.
- Proceed in reverse order to close the machine (operation 3 to 1).

**Recommendations:** avoid using any corrosive products that could damage the machine. When in doubt, contact INFACO for the choice of products to be used.



Always remove the battery before working on the product



# Replacing twisting mechanism

Open the beak by pressing ridged area down while tilting it forward.



Use the "Torx T8" bit. Unscrew the screw while holding the twisting mechanism.



Remove the old twisting mechanism and replace it with the new one.



- Use the "Torx T8" bit. Screw in the newly provided screw while holding the twisting mechanism.
- Close the machine beak.

# Lubrication (once per week)

Open the beak by pressing the ridged area down while tilting it forward.



Open the top cover by pulling back and lifting it.





3 Raise the press roller towards the top cover.

Lubricate the press roller shaft using the oil provided in the case. **Do not apply oil to the roller teeth.** Lower the press roller, then close the top cover holding it down while pushing it towards the beak to clip it in place



5 Lubricate the clamp. Close the beak.



The tying machine is ready for use.

# YEARLY MAINTENANCE

Every year or every 400,000 ties, it is strongly recommended to carry out an annual check. This will let you start the next season under the best conditions and in complete safety.

### Annual maintenance advice:

- Clean the inside of the machine (dust, cut wires);
- Check clearances/bearings/wire guides;
- If necessary, replace the knife/clamp/twister;
- Check and lubricate the gears/cam.

# TROUBLESHOOTING

### Failed tie

Repeat the tie process. If the problem persists proceed as follows:

- 1. Open the beak.
- Check that there is no residue that could prevent the passage of the wire.
- 3. Use the pliers to clean the residue from the knife area.
- 4. Check that the wire is in good condition.
- Close the beak.
- 6. The tying machine is ready for use.



# Twine jam



Always remove the battery before working on the product



Open the beak by pressing the ridged area down while tilting it forward.



Open the top cover by pulling back and lifting it.



3 Raise the press roller towards the top cover.



- Remove the twine jam by smoothing or cutting it. Clean all residues from the twine passage.
- Pass the twine through the knife nozzle, and let it protrude by 5 to 6 cm / 2 to 2.5 inches.







Lower the press roller, then close the top cover holding it down while pushing it towards the beak to clip it in place.



Give the twisting mechanism one full clockwise turn to cut the excess twine. If the twisting mechanism stops against the clamp, push the clamp in manually.



8 Close the beak. The tool is ready for use.



# TRANSPORT AND STORAGE



The information given in this section only applies to the AT1000 (with built-in battery).

For AT100036 users, see the F3020 or F3015 manual, depending on use, in the "Recharging the battery" section, "Winterizing the battery" and "Battery storage

instructions" paragraphs, as well as in the "Transport precautions" section.

# **Transport precautions**

Some rules must be followed when shipping using a carrier:

- The assembly must be fully disconnected (product, cable, battery).
- It is compulsory for the battery to be placed in the housing provided in the case. The
  case must be taped shut correctly to prevent any risk of it opening.

# Inter-seasonal storage

During the off-season, remember to recharge your battery before storing it.

The case is intended for the storage or transport of the tying machine, store all the equipment as defined in the case contents section (page 4).

Then store the case in a dry location, between 10°C / 50°F and 25°C / 77°F maximum.



### For all handling other than tie operations, the product must be disconnected from the battery.

Important: when the machine is not in use (storage, transport, end of charging, etc.) is it compulsory to disconnect the battery. It is imperative to disconnect the product from the battery for the following operations:

- Putting on or taking off the belt;
- Maintenance or work on the product;
- Any use other than for tying operations;

When the machine is in use, always keep the hands well away from the work zone. Do not work with the product if you are tired or have any disorder that could impair your concentration.

Wear non-slip footwear.

When working at height, use appropriate and adapted resources (scaffolding, platform, etc.).

When using the machine, keep both feet on the ground and keep as well-balanced as possible.

Do not use the equipment if there is a risk of fire or explosion, for example in the presence of flammable liquids or gases.

Never use the equipment at night or in poor light without setting up additional lighting.

Keep the equipment out of the reach of children or visitors.

The device is not designed to be used by persons (including children) with reduced physical, sensory or intellectual capacities, or by any person who does not have experience or knowledge, unless they have received prior training or instructions on the use of the device from a person in charge of their safety.

Never carry the charger by the cord, and do not pull it to disconnect it from the socket.

If one of the cords is defective or damaged, it must be replaced with a genuine cable or assembly from the INFACO factory or from an approved INFACO dealer.

Never try to open the battery for any reason.

Never make any mechanical alterations to the battery, harness, charger or connectors. Never let the battery or charger come into contact with water.

Do not expose the battery or the charger to high temperatures (sun, heating, etc.) above  $60^{\circ}$ C /  $140^{\circ}$ F. Do not charge the battery at temperatures below  $0^{\circ}$ C /  $32^{\circ}$ F or above  $40^{\circ}$ C / $104^{\circ}$ F.

Do not charge the battery near flammable or explosive materials (fuel, gas, nitrogenated fertilisers, etc.).

Never leave to charge for extended periods without surveillance.

Never use chargers, batteries, cords, etc. other than those sold by INFACO.

Do not use chemicals to clean the machine (product, cords, batteries and charger).

To reduce health risks, INFACO recommends that people wearing a pacemaker should consult a doctor and the pacemaker manufacturer before using this system.

INFACO declines all liability for injuries and/or material damage caused by the use of equipment containing defective parts.

# WARRANTY CONDITIONS

INFACO cannot be held liable or accept claims under the warranty, regardless of the cause or legal basis, for any defect, damage and/or prejudice whatsoever resulting from (1) storage, use, maintenance and/or intervention on the equipment by the user contrary to the instructions in this manual (in particular the safety instructions); and/or (2) use of the equipment containing defective parts and accessories. In all cases, the user is required to demonstrate that they have scrupulously respected all equipment storage, use, maintenance and safety instructions.

There is a full one-year warranty on the machine (possibility of an extension to two seasons (see section below).

The warranty is only applicable when it has been registered with INFACO (warranty card or online declaration on www.infaco.com) at a dealership. Do not hesitate to ask an approved INFACO dealer for assistance in completing your INFACO international manufacturer's warranty declaration.

If the warranty declaration was not made when the tool was purchased, the factory departure date will be used as the warranty start date.

INFACO declines all liability in terms of warranty for devices sold by distributors more than one year from their departure from the factory.

This warranty corresponds to normal use of the equipment and does not cover:

- damage due to poor maintenance or lack of maintenance;
- damage due to incorrect use;
- damage due to normal wear;
- damage caused by the use of non-INFACO brand wire reels;
- · devices that have been dismantled by unauthorised repair agents;
- external factors (fire, flood, lightning, etc.);
- impacts and their consequences;
- machines for which the warranty declaration was not made at the time of purchase;
- devices used with a battery or charger of a brand other than INFACO.

Under no circumstances shall the warranty entitle to compensation for any immobilisation of the equipment during the time required for its repair.

The repair or replacement during the warranty period does not extend or renew the initial warranty.

The warranty covers factory labour (on condition that the device has always been serviced) but does not necessarily apply to dealer labour costs.

All work carried out by persons other than authorised INFACO agents will void the INFACO warranty.

In the event of a breakdown, we strongly recommend users of INFACO equipment to contact the dealer who sold them the equipment, or our customer services by dialing +33 (0)5 63 33 91 49.

### To avoid all disputes, please note the following procedure:

- **Equipment covered by the warranty:** send it to INFACO carriage paid and the return will be covered:
- Equipment not covered by the warranty but which was serviced during the previous off-season: send it to INFACO carriage paid and the return will be paid for;
- Equipment not covered by the warranty and not serviced during the previous off-season, send it to INFACO carriage paid and the return will be paid for by the owner, C.O.D. If the cost of the repair were to exceed € 80 excluding VAT, a quote is issued

# Technical information or customer service:



# ANNUAL MAINTENANCE

An extended warranty that covers the first three seasons is available when customers purchase a service package.

Important: in order to benefit from the extended warranty for the first three seasons, it is imperative to carry out the paid servicing at the end of the first season.

If, during the first 3 seasons following the purchase of your machine, one of the servicings is not carried out, the warranty extension will be cancelled.





To obtain the validity of the warranty, declare it **WHEN YOU PURCHASE THE TOOL**. This warranty declaration must be made online, on: **www.infaco.com** 

or using this QR code:

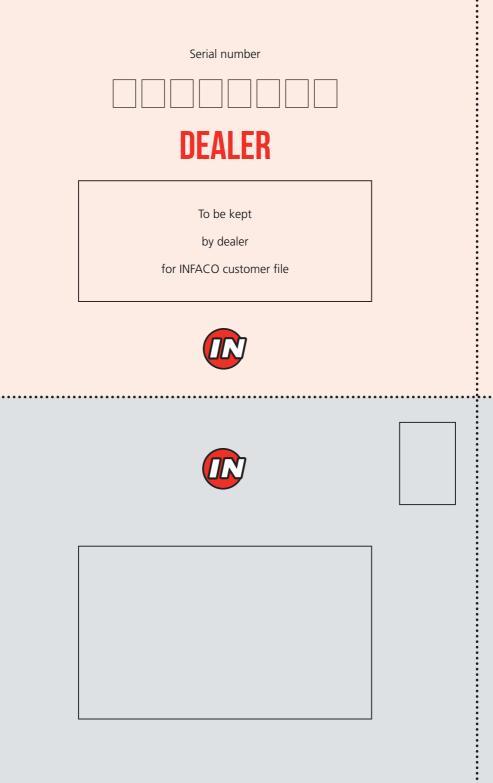


Do not hesitate to ask an approved INFACO dealer for assistance in completing your INFACO international manufacturer's warranty declaration.

# **DEALER PART**

Be kept by dealer.

Serial number >	Ref >
Surname >	
First Name >	
Company name >	
Full address >	
Zipcode >	
Phone number >	customer signature
Purchase date > / /	
Comments >	
	NAL PART
ADDITIO  To validate the warranty, REGISTER IMMEDIATES	NAL PART
To validate the warranty, <b>REGISTER IMMEDIATES</b> www.infaco.com, or send this form filled out <b>IN PURCHASED.</b>	NAL PART LY ONLINE ON:
To validate the warranty, <b>REGISTER IMMEDIATEI</b> www.infaco.com, or send this form filled out <b>INPURCHASED.</b> Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS
To validate the warranty, <b>REGISTER IMMEDIATEI</b> www.infaco.com, or send this form filled out <b>IN PURCHASED.</b> Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS First name >
To validate the warranty, REGISTER IMMEDIATED www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS First name >
To validate the warranty, REGISTER IMMEDIATEL www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
To validate the warranty, REGISTER IMMEDIATEL www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
ADDITIO  To validate the warranty, REGISTER IMMEDIATEL www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
ADDITIO  To validate the warranty, REGISTER IMMEDIATEL www.infaco.com, or send this form filled out In PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
To validate the warranty, REGISTER IMMEDIATEL www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
To validate the warranty, REGISTER IMMEDIATELY www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >
To validate the warranty, REGISTER IMMEDIATELY www.infaco.com, or send this form filled out IN PURCHASED.  Surname >	NAL PART  LY ONLINE ON: N BLOCK CAPITALS AS SOON AS THE TOOL IS  First name >





# EQUIPMENT MANUFACTURED IN FRANCE



Manufacturer > INFACO S.A.S. - 81140 CAHUZAC-SUR-VÈRE (FRANCE)

Type > Tying machine

Ref > AT1000 and AT100036

# TECHNICAL INFORMATION OR AFTER-SALES

INFACO S.A.S.

Bois de Roziès

81140 CAHUZAC-SUR VERE France

**Phone**: (+33) 05 63 33 91 49 - **Fax**: (+33) 05 63 33 95 57 **Email**: contact@infaco.fr

Technical videos available on the website: www.infaco.com

# **DECLARATION OF CONFORMITY (CE)**

# DECLARACIÓN DE CONFORMIDAD CE / DICHIARAZIONE DI CONFORMITÀ CE

### INFACO s.a.s. declares that the new machine indicated below:

INFACO s.a.s. declara que el material nuevo designado a continuación: INFACO s.a.s. dichiara che la macchina nuova indicata di seguito:

### INFACO electric tying machine

Atadora eléctrica INFACO / Lagatrice elettrica INFACO

N° de serie II N° di serie	
Year of manufacture > Año de fabricación // Anno di fabbricazione	
Is compliant with the provisions of directives: Cumple con las disposiciones de las directivas : // È conforme ai dispositivi delle di	rettive:
• "Machinery" (directive 2006/42/CEE). "Máquinas" (Directiva 2006/42/CEE). // "Macchine" (direttiva 2006/42/CEE).	
• "Sound emissions for machines used outdoors" directive 2000/14/EC (order amended by 2005/88/CE (order of 22 May 2006).	·
"Emisiones sonoras de máquinas utilizadas al exterior" Directiva 2000/14/CE (Decreto del 18 de marzo o 2005/88/CE (Decreto del 22 de mayo de 2006). "Emissioni sonore macchine utilizzate all'esterno" direttiva 2000/14/CE (decreto del 18 marzo 2002) m (decreto del 22 maggio 2006).	

# AT1000 Tying machine

Weighted sound pressure level A at the work station, LpA (NF EN 60745-1-11: 2009) 72 dB(A)

Nivel de presión acústica ponderada A en el puesto de trabajo, LpA Livello di pressione acustica ponderato A sul luogo di lavoro, LpA

Uncertainty Incertidumbre // Incertazza

KpA 3 dB(A)

Model > AT1000 / AT100036

Modelo // modello

(Measured vibratory emission value, ah (NF EN 12096)

Valor medido de emisión vibratoria, ah // Valore misurato di emissione vibratoria, ah

Incertainty Incertidumbre // Incertazza

5,3 m/s<sup>2</sup>

- "Electric chargers" (directive 2004/108/EEC) and the national regulations enacting them.
- "Cargadores eléctricos" (Directiva 2004/108/CEE) y los reglamentos nacionales que las trasponen.
- "Caricabatteria elettrici" (direttiva 2004/108/CEE) e alle regolamentazioni nazionali che le traspongono.
- The person at INFACO authorised to compile the technical file is Mr. ALVAREZ Grégory.

La persona autorizada para elaborar el documento técnico dentro de INFACO es el Sr. ÁLVAREZ. La persona autorizzata a costituire il dossier tecnico all interno di INFACO è Grégory Alvarez.

### At > CAHUZAC SUR VERE

Hecho en // Firmato a

Brand > INFACO

De marca // Marchio

Serial number >

On > 01/01/2023

elmar

El // In data

M. DELMAS Davy, CEO of INFACO

Presidente de la Sociedad INFACO // Presidente della Società INFACO

INFACO undertakes to provide the national authorities the relevant information about the machine. INFACO se compromete a proporcionar a las autoridades nacionales la información pertinente relativa a la máquina. Il INFACO si impegna a fornire alle autorità nazionali le informazioni pertinenti che riguardano la macchina.



www.infaco.com